



## PRODUCT LEAFLETS

Aluminium	ERA 50	Page 391
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## MODULE PAGES

ERA 50 FRAME	Page 396
ERA 50 DRIVE UNIT	Page 398
ERA 50 TENSIONER	Page 402
ERA 50 STOPPER	Page 404
ERA 50 STOPPER ROLLER	Page 405
ERA ROLLER	Page 406
ERA 50 ROLLER STOPPER	Page 407
I2 SUPPORT LEGS ALUMINIUM	Page 408
L2 SUPPORT LEGS ALUMINIUM	Page 410
SIDE GUIDING	Page 412
ERA TECHNICAL MANUAL	Page 414





0.8

0.05

R1

1°

1°

0.05

8 x  $\phi$  5 THRU ALL  
M6 - 6H THRU ALL

- ✓  $\phi$  6.05 X 90°, Near Side
- ✓  $\phi$  7 X 90°, Far Side



STC.  $\phi$  83 (varvel)

STC.  $\phi$  80 (nord)

STC.  $\phi$  75 (motovario)

STC.  $\phi$  70 (SEW WA20)

4x  $\phi$  6,5





**ERA**  
**SYSTEM**

Driven Roller Conveyor  
Angetriebene Rollenbahn  
Transporteur à Rouleaux Entraîné  
Transportador de rodillos motorizado

**ERA 50**

ALUMINIUM

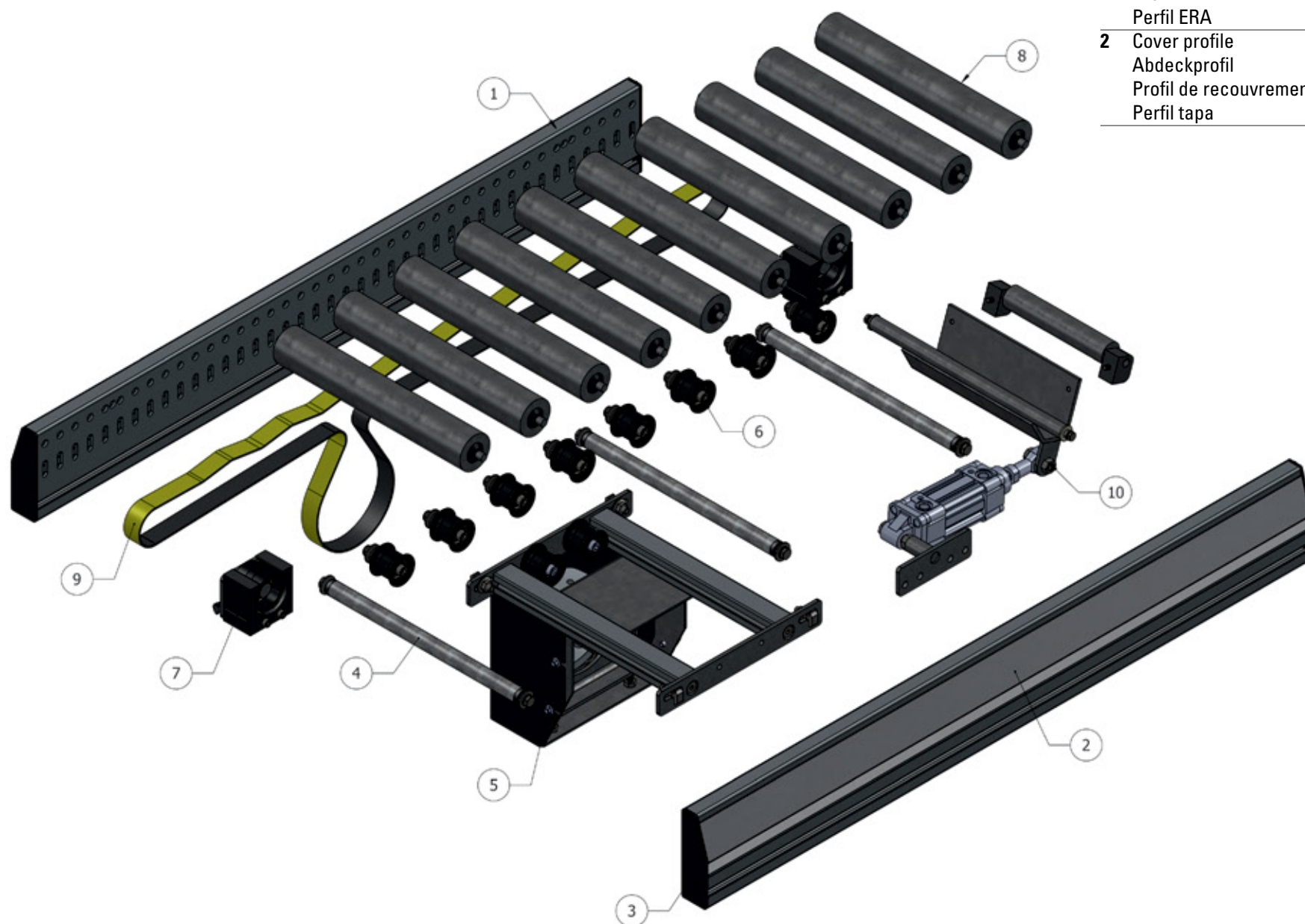


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391



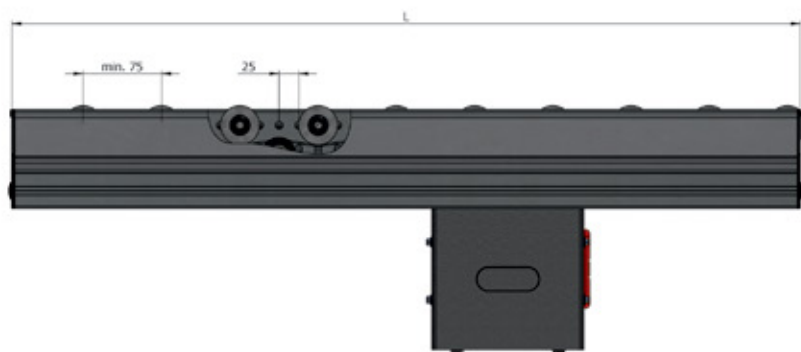
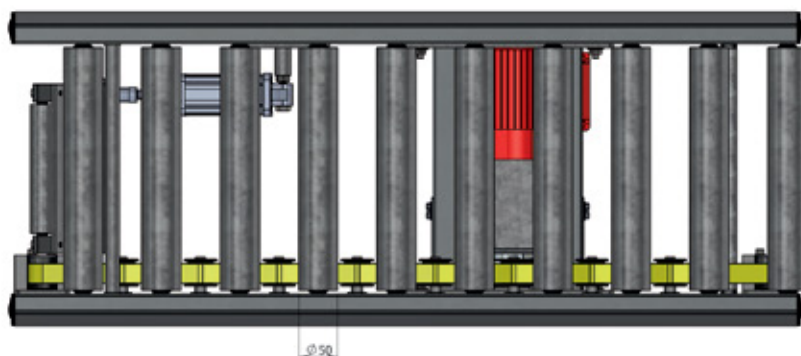
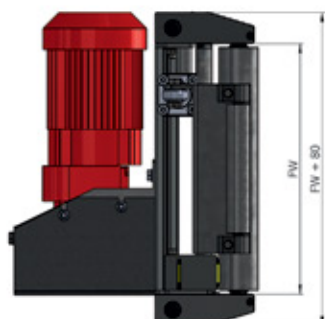


1	ERA profile ERA Profil Profil ERA Perfil ERA	Module page 396
2	Cover profile Abdeckprofil Profil de recouvrement Perfil tapa	Module page 396



3	Cover cap Abdeckkappe Couvrir bouchon Tapa final	Module page 396
4	Straight connector Längsverbinder Connecteur droit Conector longitudinal	Module page 396
5	Drive unit Antreib einheit Unité d'entraînement Unidad de accionamento	Module page 398
6	Tensioner rollers Spanner Rollen Roleaux tendeurs Rodillos tensores	Module page 402
7	Return unit Umlenkungsatz Kit de retour Cabeza de reenvío	Module page 402
8	Rollers Rollen Rouleaux Rodillos	Module page 406
9	Belt Gurt Ceinture Cinturón	Module page 403
10	Stopper Stopper Bouchon Tope	Module page 404





More technical information: See engineering online [www.easy-conveyors.com](http://www.easy-conveyors.com)

ERA 50	Dimensions - Abmessungen - Dimensions - Dimensiones			
<b>L =</b>	450 - 20.000 mm 17,72" - 787,40" inch			
<b>FW =</b>	420 16,50"	520 20,47"	620 mm 24,40" inch	
<b>V ≈</b>	Max. 90 mtr./min	295 Foot/min	Without accumulation module	
<b>i ≈</b>	Max. 50 kg	110 Pounds	Higher on request	
Drive pulley	Ø125 mm	4,92" inch	See module page 398	
Return pulley	Ø50 mm	1,97" inch	See module page 402	
Tensioner pulley	Ø33 mm	1,30" inch	See module page 402	
Roller pitch	75 2,95"	100 3,93"	125 4,92"	150 mm 5,90" inch
	after 150 mm, 5,90" every step with 50 mm, 1,96" inch			
Roller diameter	50 mm	1,97" inch		
<b>Support legs, Stützen, Supports, Patas de apoyo</b>			See module page 408-410	
<b>Side guiding, Seitenführungen, Guidage latéral, Guiado lateral</b>			See module page 410	

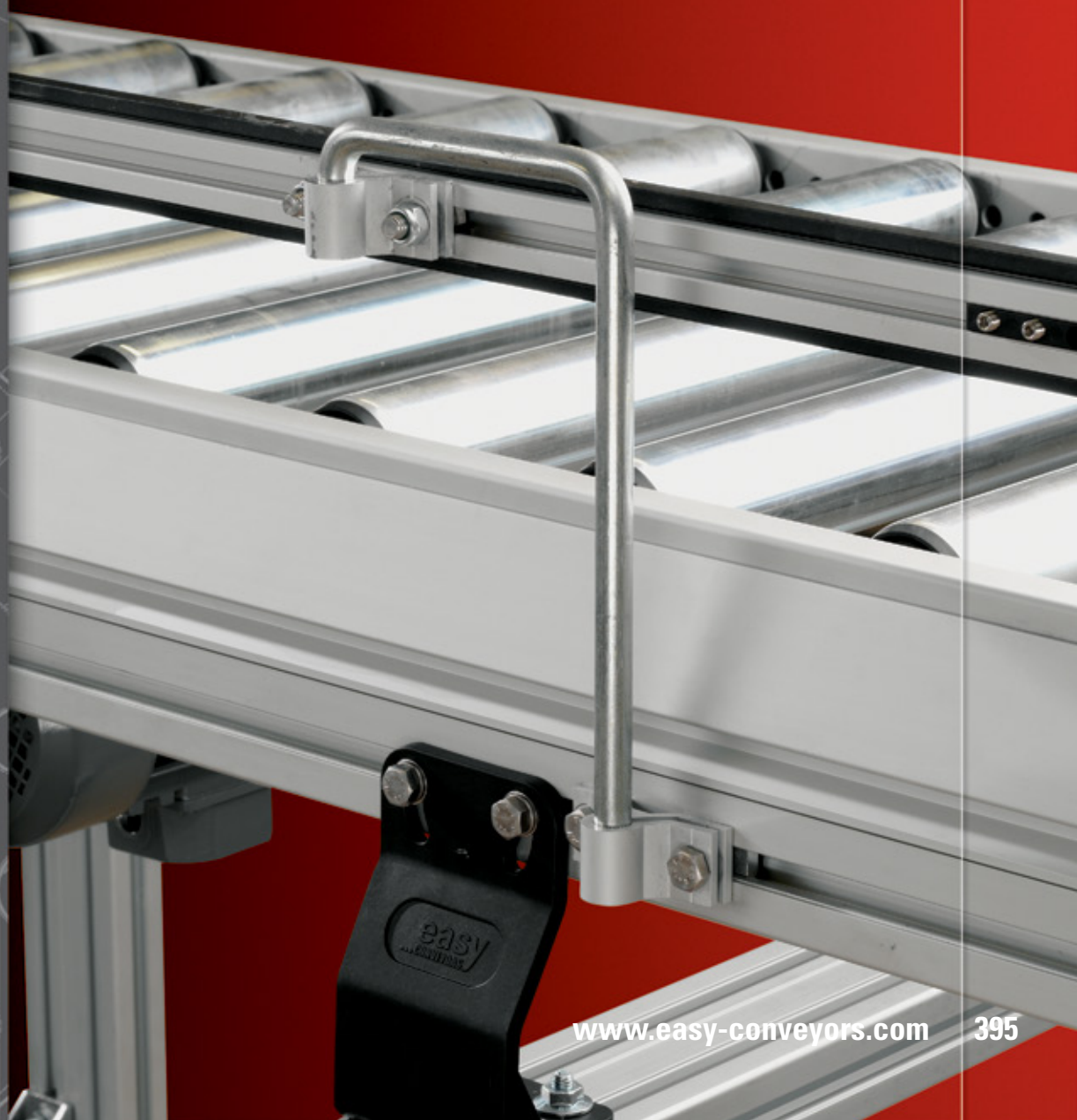
Others on request, Andere auf Anfrage, Autres sur demande, Otros sobre consulta

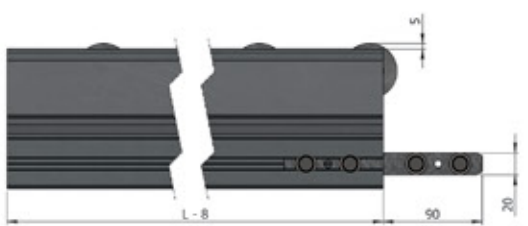
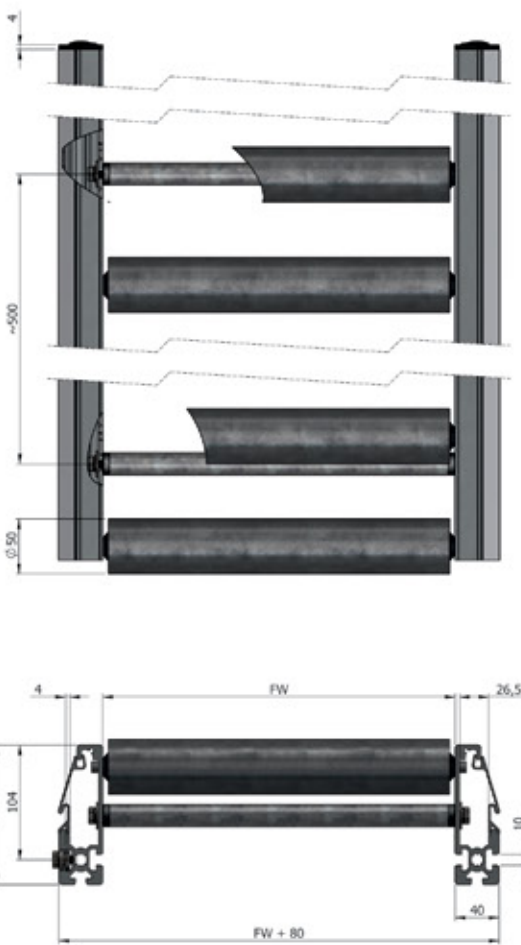




**ERA**  
**SYSTEM**

MODULE PAGES

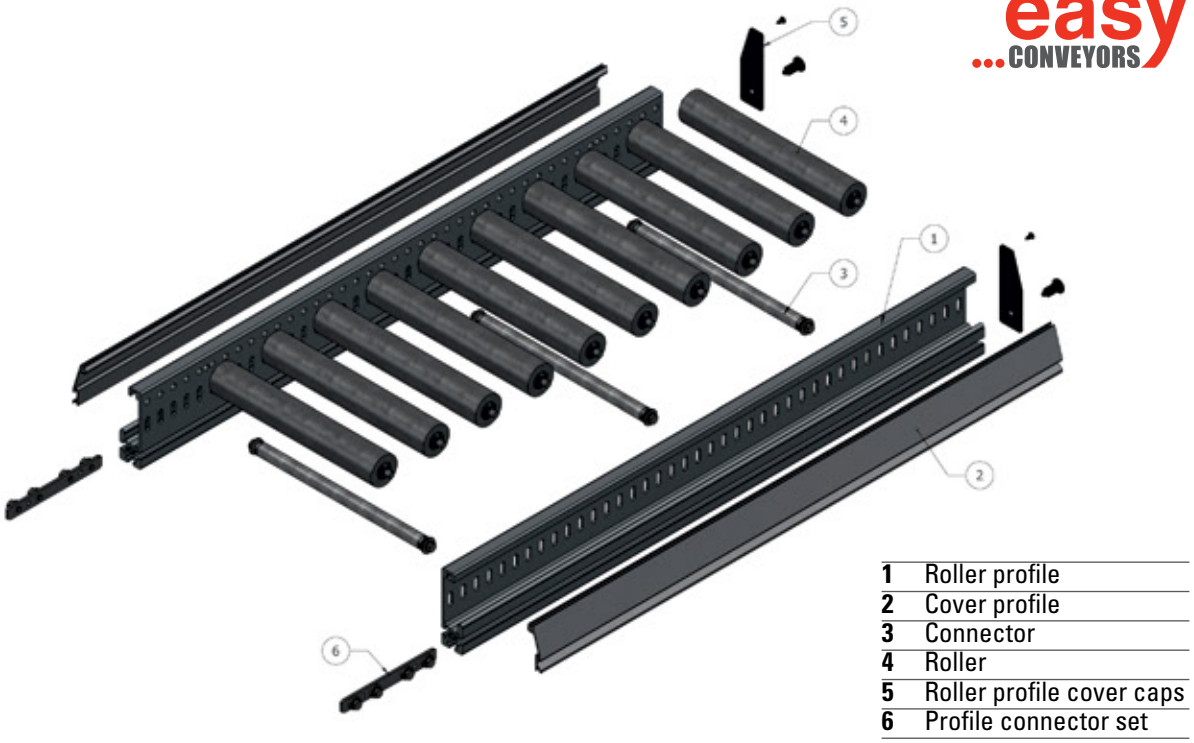




More technical information: See engineering online [www.easy-conveyors.com](http://www.easy-conveyors.com)

Dimensions - Abmessungen - Dimensions - Dimensiones			
FW =	420	520	620 mm
	16,50"	20,47"	24,40" inch

Others on request, Andere auf Anfrage,  
Autres sur demande, Otros sobre consulta



- 1 Roller profile
- 2 Cover profile
- 3 Connector
- 4 Roller
- 5 Roller profile cover caps
- 6 Profile connector set

Art Nr. Pos 1	Material	
ERA040403010000	AL	1 piece, L=5,6 mtr

Art Nr. Pos 2	Material	
ERA040403020000	AL	1 piece, L=5,6 mtr

Art Nr. Pos 3		
ERA040403050420	ERA CONNECTOR Ø20x1,5; 420	10 pieces, with fasteners
ERA040403050520	ERA CONNECTOR Ø20x1,5; 520	10 pieces, with fasteners
ERA040403050620	ERA CONNECTOR Ø20x1,5; 620	10 pieces, with fasteners
Material	Stainless steel, Edelstahl, Acier inoxydable, Acero inoxidable; PA	

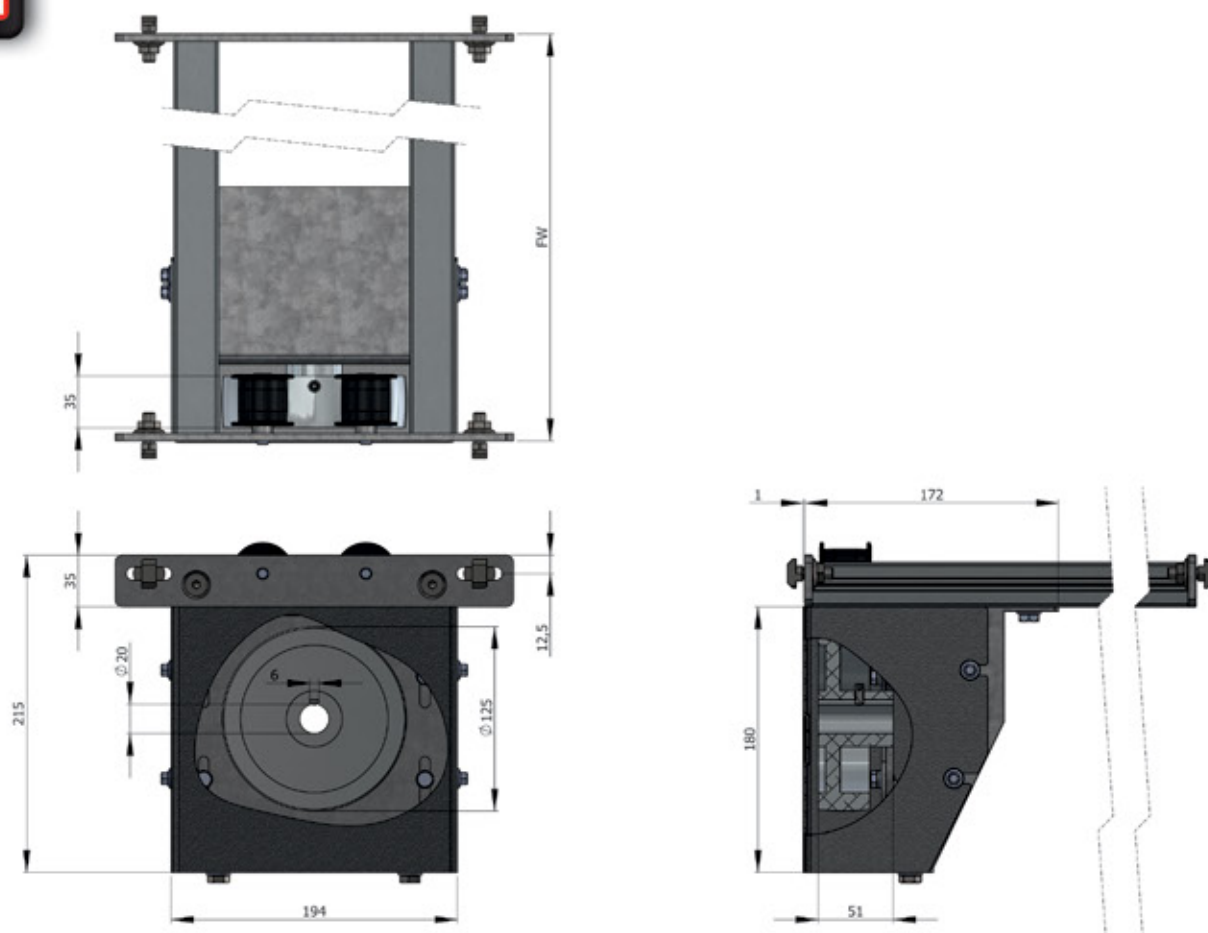
Art Nr. Pos 4		
ERA040404020420	ERA 50 ST. ROLLER 420	1 piece
ERA040404020520	ERA 50 ST. ROLLER 520	1 piece
ERA040404020620	ERA 50 ST. ROLLER 620	1 piece
Material	Steel zinc plated, Stahl verzinkt, Acero galvanizado, En acier zinqué	

Art Nr. Pos 5	Material	
ERA040403030000	PA Black	1 set

Art Nr. Pos 6	Material	
EMPT040705000006	Steel galvanized, Stahl verzinkt, Acier galvanisé, Acero galvanizado	2 pieces, with fasteners

Others on request, Andere auf Anfrage, Autres sur demande, Otros sobre consulta





More technical information: See engineering online [www.easy-conveyors.com](http://www.easy-conveyors.com)

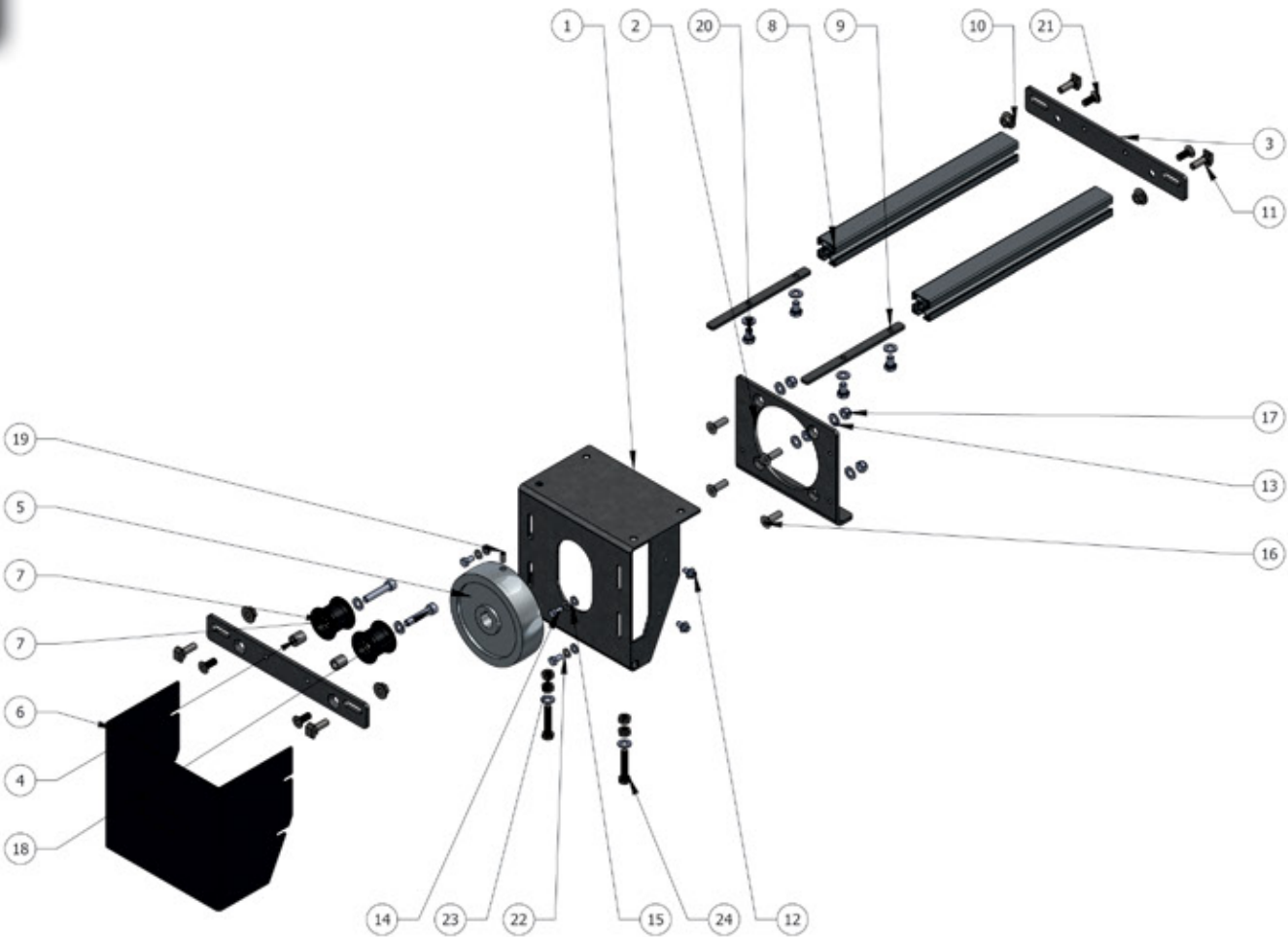
	Dimensions - Abmessungen - Dimensions - Dimensiones		
<b>FW =</b>	<b>420</b>	<b>520</b>	<b>620 mm</b>
	16,50"	20,47"	24,40" inch
Outside dimension	FW + 80 MM   + 3,15" inch		
Possible drives	SEW-RF07; Varvel-FRD02/FRD12		
Package	1 drive, Antrieb, Conduire, Conducir		

ERA 50 drive unit	FW
ERA040401010420	420
ERA040401010520	520
ERA040401010620	620

Others on request, Andere auf Anfrage,  
Autres sur demande, Otros sobre consulta







1	Motor support plate	13	Plain washer M8 DIN125A
2	Motor plate	14	Hexagon head bolt M6x12 DIN933
3	Mounting strip drive unit	15	Plain washer M6 DIN125A
4	Tentioner spacer; type 2	16	Hexagon socket countersunk head screw
5	Drive wheel	17	Prevailing torque hexagon nut
6	Drive cover cap	18	Hexagon socket head cap
7	Tentioner roller	19	Hexagon socket set screw
8	Drive unit connector	20	Hexagon head bolt
9	Connector mounting strip	21	Hexagon socket countersunk head screw
10	Flange nut M8	22	Spring lock washer
11	T-Bolt M8x25	23	Hexagon nut M8 DIN934
12	Hexagon bolt with flange M6x12	24	Hexagon head bolt M8x40 DIN933

Dimensions - Abmessungen - Dimensions - Dimensiones

Art Nr. Pos 1	Art Nr. Pos 2	Art Nr. Pos 3	Art Nr. Pos 4	
040402000001	040402000000	040402000002	040403020001	1
Material	Steel galvanized, Stahl verzinkt, Acier galvanisé, Acero galvanizado			

Art Nr. Pos 5	Art Nr. Pos 6	
040404000005	040404000006	1
Material	AL	

Art Nr. Pos 7	Material	
040408000001	With 2x bearing 638 2Z	PA; Bearing, Steel 1

Art Nr. Pos 8	Material	
040401010420	ERA DRIVE UNIT CONNECTOR; 420	AL 1
040401010520	ERA DRIVE UNIT CONNECTOR; 520	AL 1
040401010620	ERA DRIVE UNIT CONNECTOR; 620	AL 1

Art Nr. Pos 9	Material	
040402000004	Steel galvanized, Stahl verzinkt, Acier galvanisé, Acero galvanizado	1

Art Nr. Pos 10	Art Nr. Pos 11	Art Nr. Pos 12	Material	
040115000004	040115000003	BV692106012VZ	Steel galvanized	100

Art Nr. Pos 13	Art Nr. Pos 14	Art Nr. Pos 15	Material	
BV125A08000VZ	BV093306012VZ	BV125A06000VZ	Steel galvanized	100

Art Nr. Pos 16	Material	
BV799108025VZ	M8x25 DIN7991	Steel galvanized 100

Art Nr. Pos 17	Material	
BV098508000A2	M8 DIN985	Stainless steel, Edelstahl, Acier inoxydable, Acero inoxidable 100

Art Nr. Pos 18	Material	
BV091208040VZ	M8x40 DIN912	Steel galvanized 100

Art Nr. Pos 19	Material	
BV091606014A2	M6x14 DIN916	Stainless steel 100

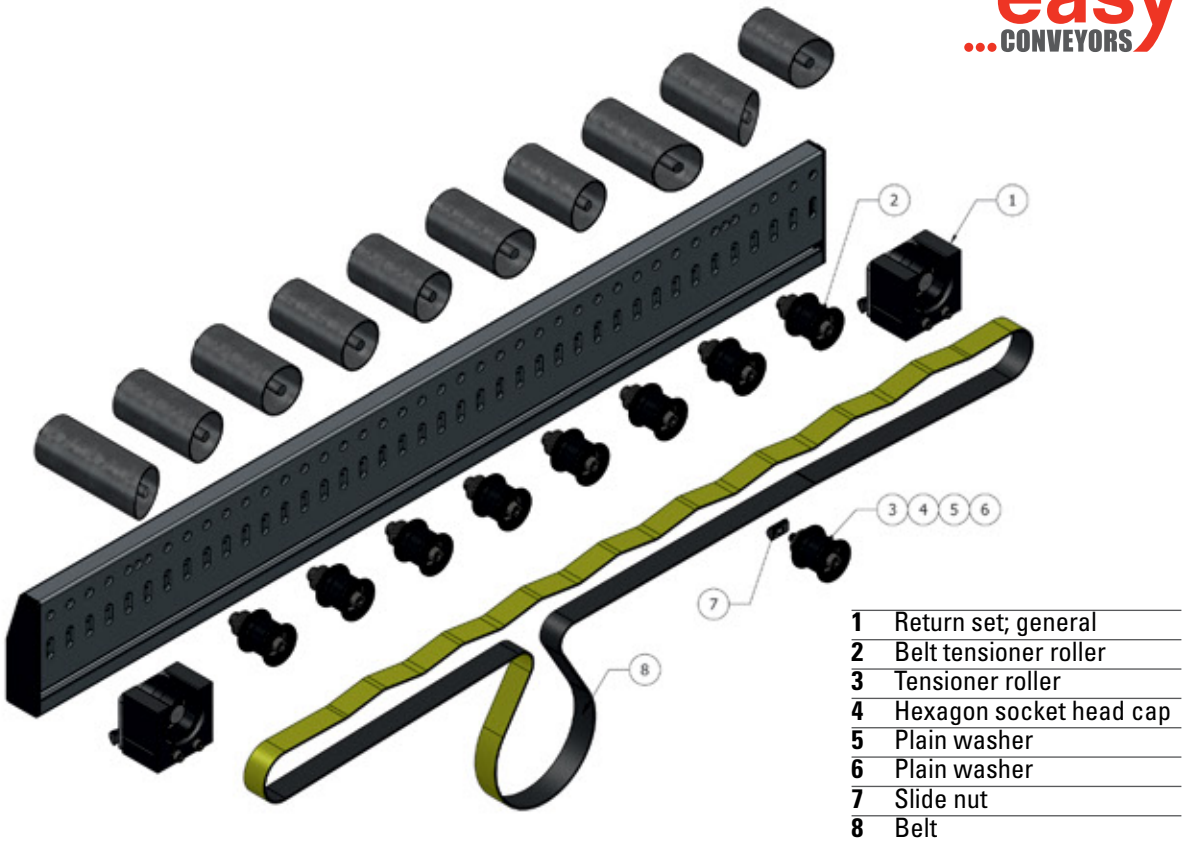
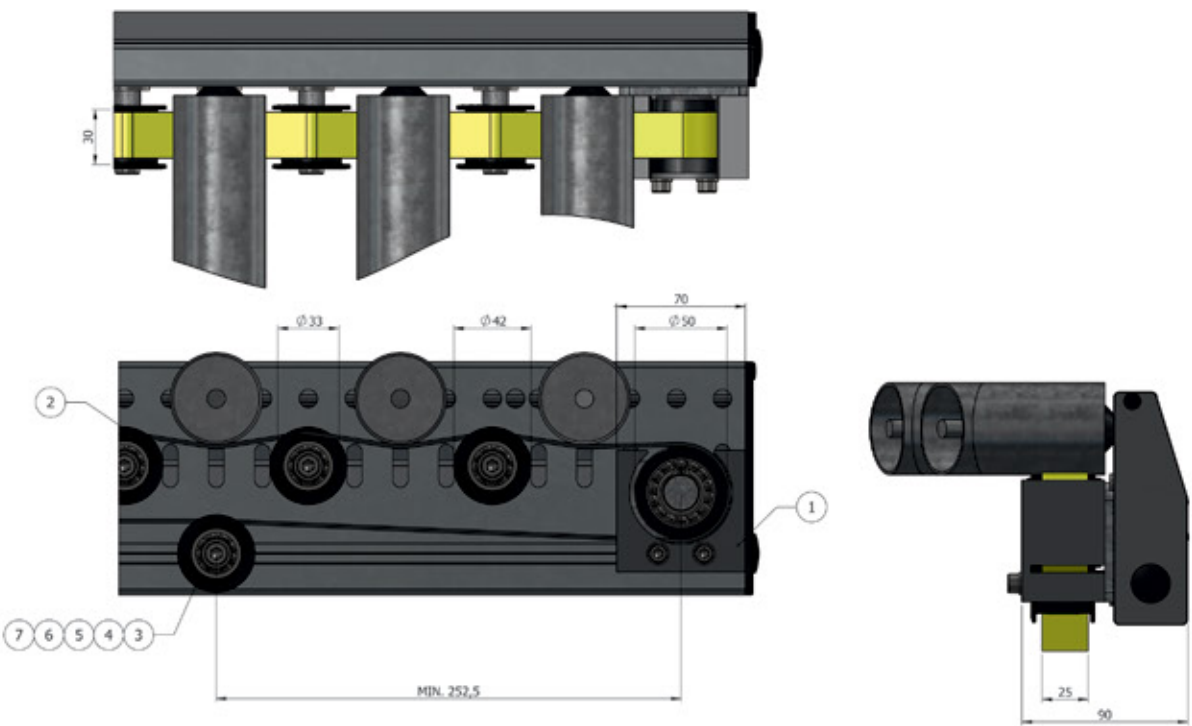
Art Nr. Pos 20	Material	
BV093308012A2	M8x12 DIN933	Stainless steel 100

Art Nr. Pos 21	Material	
BV799108020VZ	M8x20 DIN7991	Steel galvanized 100

Art Nr. Pos 22	Material	
BV127B06000VZ	M6 DIN127B	Steel galvanized 100

Art Nr. Pos 23	Art Nr. Pos 24	Material	
BV093408000A2	BV093308040A2	Stainless steel	100

Others on request, Andere auf Anfrage, Autres sur demande, Otros sobre consulta



Art Nr. Pos		Material	
ERA040402010000		Steel galvanized, Stahl verzinkt, Acier galvanisé, Acero galvanizado, POM, PA	1
Art Nr. Pos		Material	
ERA040403040002		Galvanized Steel, POM, PA	1
Art Nr. Pos		Material	
040408000001		PA; BEARING 638 2Z	1
Art Nr. Pos		Material	
BV091208050VZ		Galvanized steel	100
Art Nr. Pos		Material	
BV125A08000VZ		M8	100
Art Nr. Pos		Material	
BV902108000A2		3xD DIN9021 A2 M8	100
Art Nr. Pos		Material	
040115000002		M8 - 10	100
Art Nr. Pos		Material	
ERA040403040000		PA Rubberized	1

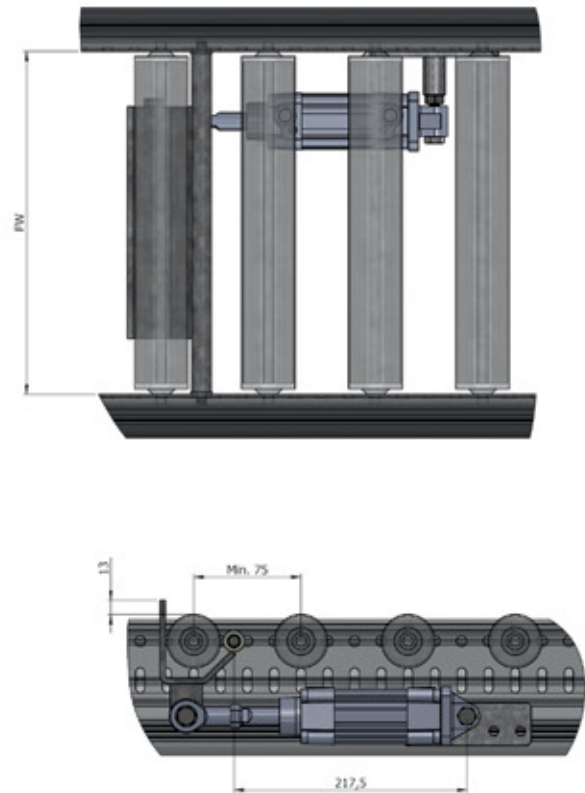
More technical information: See engineering online [www.easy-conveyors.com](http://www.easy-conveyors.com)

Others on request, Andere auf Anfrage,  
Autres sur demande, Otros sobre consulta



Others on request, Andere auf Anfrage, Autres sur demande, Otros sobre consulta



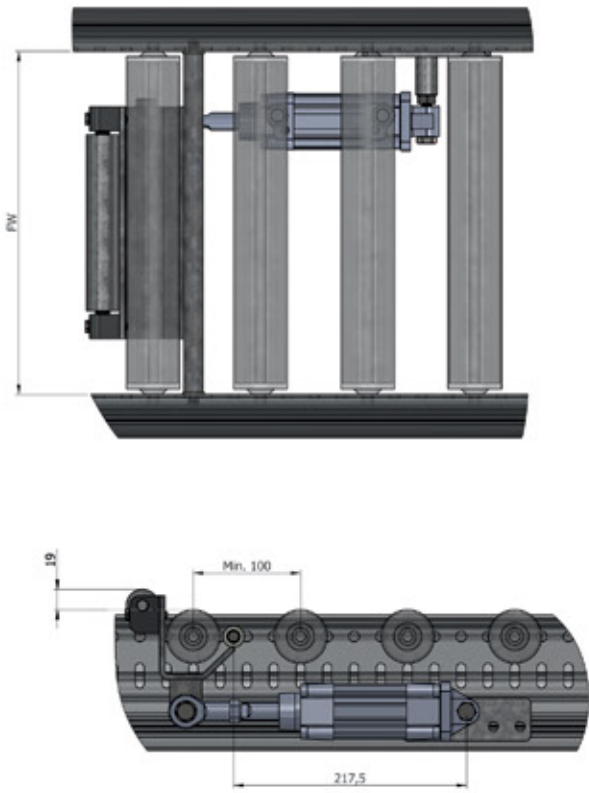
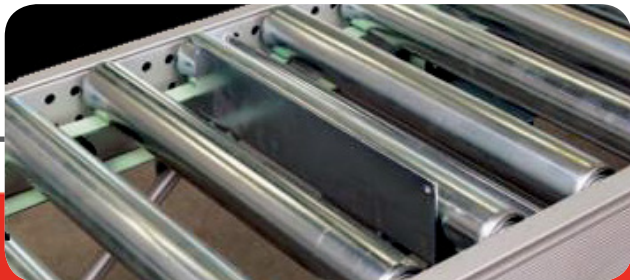


More technical information: See engineering online [www.easy-conveyors.com](http://www.easy-conveyors.com)

ERA 50 STOPPER	Dimensions - Abmessungen - Dimensions - Dimensiones		
FW =	420	520	620 mm
	16,50"	20,47"	24,40" inch
<b>Material</b> Bracket/Fixings	Steel galvanized, Stahl verzinkt, Acier galvanisé, Acero galvanizado		
Package	Incl. fasteners, mounting brackets, connectors & valves , Inkl. Befestigungen, Halterungen, Anschlüsse und Ventile, Incl. attaches, supports, raccords et soupapes, Incl. elementos de fijación, abrazaderas, conectores y válvulas		
Pneumatic cylinder	ISO VDMA Cylinder CEDMA		
Pneumatic valve	5/2 G1/8", electric 24VDC 48AC		
Photoelectric reflector	Telemecanique XUZC24		
Photoelectric Sensor	Telemecanique XUK-9ARCNL2 20-264 VAC/DC		
Tube	5 Mtr PU-25 8x5,5 Blue		
Max. static load [F]	1400 N		

ERA 50 PNEUMATIC STOPPER	FW	
ERA040406000420	420	ERA PNEUMATIC STOPPER SET; 420
ERA040406000520	520	ERA PNEUMATIC STOPPER SET; 520
ERA040406000620	620	ERA PNEUMATIC STOPPER SET; 620

Others on request, Andere auf Anfrage,  
Autres sur demande, Otros sobre consulta



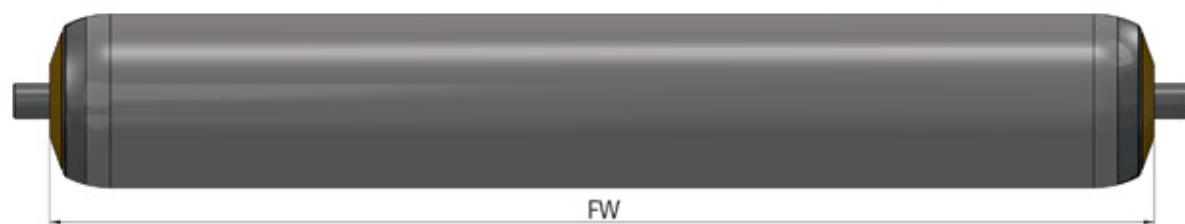
More technical information: See engineering online [www.easy-conveyors.com](http://www.easy-conveyors.com)

ERA 50 STOPPER	Dimensions - Abmessungen - Dimensions - Dimensiones		
FW =	420	520	620 mm
	16,50"	20,47"	24,40" inch
<b>Material</b> Bracket/Fixings	Steel galvanized, Stahl verzinkt, Acier galvanisé, Acero galvanizado		
Package	Incl. fasteners, mounting brackets, connectors & valves , Inkl. Befestigungen, Halterungen, Anschlüsse und Ventile, Incl. attaches, supports, raccords et soupapes, Incl. elementos de fijación, abrazaderas, conectores y válvulas		
Pneumatic cylinder	ISO VDMA Cylinder CEDMA		
Pneumatic valve	5/2 G1/8", electric 24VDC 48AC		
Photoelectric reflector	Telemecanique XUZC24		
Photoelectric Sensor	Telemecanique XUK-9ARCNL2 20-264 VAC/DC		
Tube	5 Mtr PU-25 8x5,5 Blue		
Max. static load [F]	1400 N		

ERA 50 PNEUMATIC STOPPER	FW	
ERA040406010420	420	ERA PNEUMATIC STOPPER SET; 420
ERA040406010520	520	ERA PNEUMATIC STOPPER SET; 520
ERA040406010620	620	ERA PNEUMATIC STOPPER SET; 620

Others on request, Andere auf Anfrage,  
Autres sur demande, Otros sobre consulta

See engineering online  
[www.easy-conveyors.com](http://www.easy-conveyors.com)

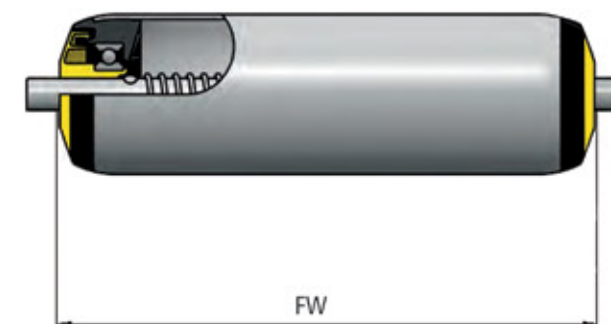


More technical information: See engineering online [www.easy-conveyors.com](http://www.easy-conveyors.com)

ERA50 ROLLER	Dimensions - Abmessungen - Dimensions - Dimensiones		
FW =	420	520	620 mm
	16,50"	20,47"	24,40" inch
Bearing type	Thermoplastic synthetic material - Bearing Site		
Type of bearing	Ball Bearings (Series 6202 ZZ) re DIN 625		
Load Capacity/Roller	1.600N (depending upon the load limit of tube and shaft)		
Max. Speed	2 m/s		
Range of Temperature	-5 to +50 °C		
Roller	Ø50 x 1.5		
Shaft	Ø10		
Shaft Ends	Spring loaded, Federbelastet, à Ressort, Resorte		

ERA ROLLER	FW	
ERA040404020420	420	ERA 50 ST. ROLLER 420
ERA040404020520	520	ERA 50 ST. ROLLER 520
ERA040404020620	620	ERA 50 ST. ROLLER 620
Material	Zinc plated steel, Stahl verzinkt, En acier zinqué, Acero galvanizado	

Others on request, Andere auf Anfrage,  
 Autres sur demande, Otros sobre consulta



More technical information: See engineering online [www.easy-conveyors.com](http://www.easy-conveyors.com)

ERA 50 ROLLER STOPPER	Dimensions - Abmessungen - Dimensions - Dimensiones		
FW =	270	370	470 mm
	10,63"	14,57"	18,50" inch
Bearing type	Steel - Bearing Site		
Type of bearing	Ball Row		
Load Capacity/Roller	1.600N (depending upon the load limit of tube and shaft)		
Max. Speed	0,6 m/s		
Range of Temperature	-5 to +80 °C		
Roller	Ø30 x 1.5		
Shaft	Ø10		
Shaft Ends	Spring loaded, Federbelastet, à Ressort, Resorte		

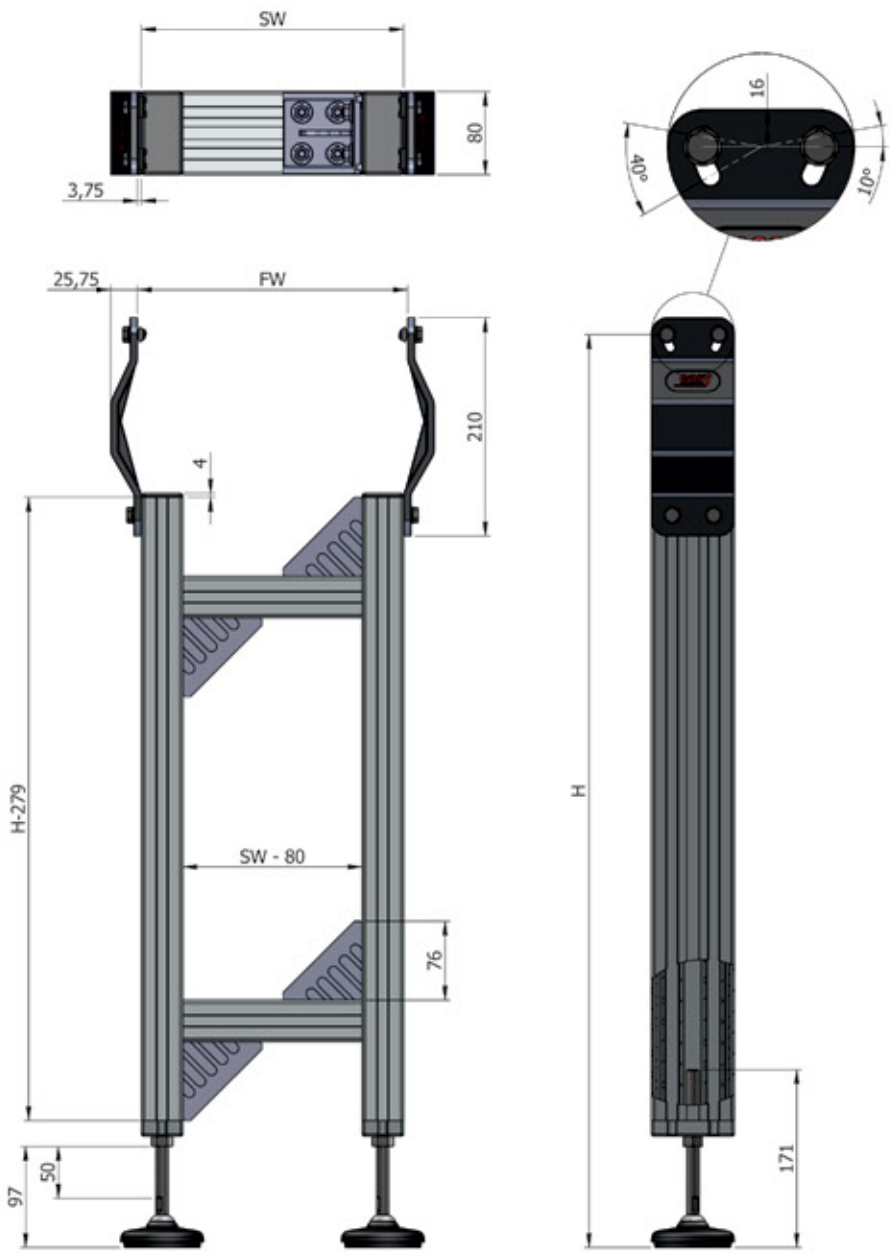
ERA 50 ROLLER STOPPER	FW	
ERA040404040420	420	ERA 30 ST. ROLLER 420
ERA040404040520	520	ERA 30 ST. ROLLER 520
ERA040404040620	620	ERA 30 ST. ROLLER 620
Material	Zinc plated steel, Stahl verzinkt, En acier zinqué, Acero galvanizado	

Others on request, Andere auf Anfrage,  
 Autres sur demande, Otros sobre consulta



See engineering online  
[www.easy-conveyors.com](http://www.easy-conveyors.com)





- 1 I support bracket
- 2 Profile 40x80L
- 3 Profile 40x80L
- 4 Foot plate 40x80L
- 5 Hinged feet Ø80
- 6 Hexagon nut
- 7 Bracket 80
- 8 Cap 40x80

More technical information: See engineering online [www.easy-conveyors.com](http://www.easy-conveyors.com)

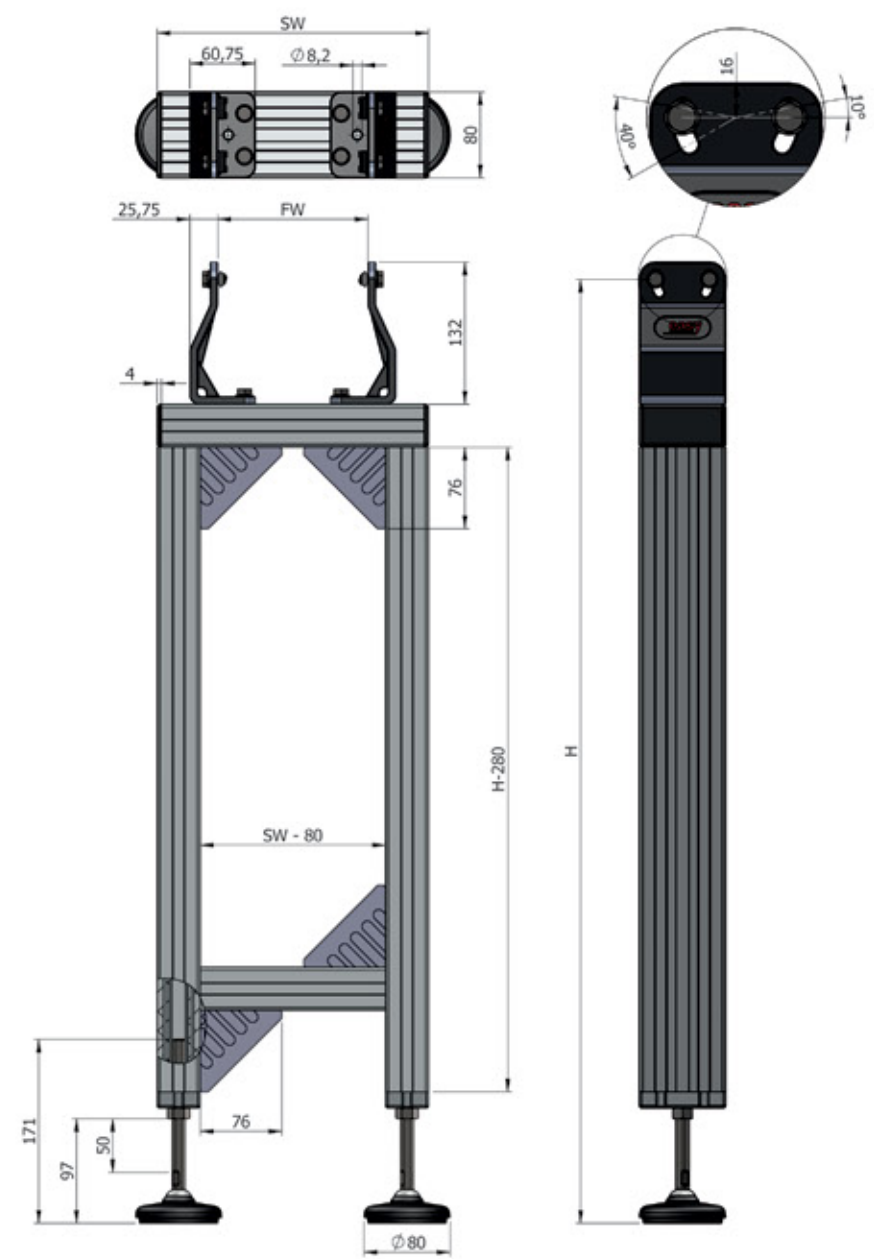
Dimensions - Abmessungen - Dimensions - Dimensiones		
FW =		
SW Min =	156 mm	6,14" inch
H Max =	1200 mm	47,25" inch
Always fasten to the floor, Immer am Boden befestigen		
Siempre sujete al suelo, Toujours attacher à l'étage		

Others on request, Andere auf Anfrage,  
Autres sur demande, Otros sobre consulta



Art Nr. Pos 1	Material	
ETS040808030000   I support bracket	PA FG	1 set of 2 pieces, incl. fasteners
Art Nr. Pos 2 + 3	Material	
020102070008   Profile 40x80L, L= 6070 mm	AL	1
Art Nr. Pos 4	Material	
020102150000   Foot plate 40x80L	AL	1 piece, incl. fasteners
Art Nr. Pos 5	Material	
040707020003   Hinged feet Ø80	Screw jack: Stainless steel, Foot: Synthetic plastic	1
Art Nr. Pos 6	Material	
BV093412000A2   Hexagon nut	Stainless steel, Edelstahl, Acier inoxydable, Acero inoxidable	100
Art Nr. Pos 7	Material	
020102160001   Bracket 80	AL	1 piece, incl. fasteners
Art Nr. Pos 8	Material	
020102140000   Cap 40x80	PA FG	10

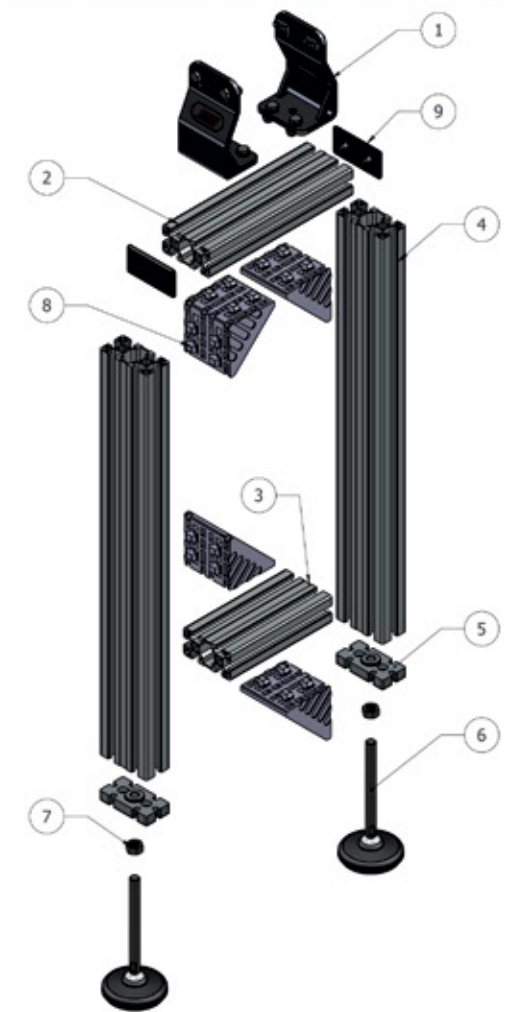
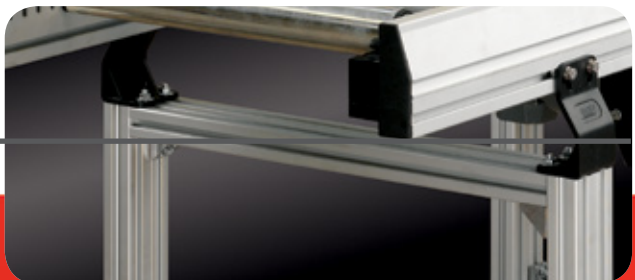
Others on request, Andere auf Anfrage, Autres sur demande, Otros sobre consulta



More technical information: See engineering online [www.easy-conveyors.com](http://www.easy-conveyors.com)

Dimensions - Abmessungen - Dimensions - Dimensiones		
FW =		
SW Min =	232 mm	9,13" inch
H Max =	1200 mm	47,25" inch
Always fasten to the floor, Immer am Boden befestigen		
Siempre sujete al suelo, Toujours attacher à l'étage		

Others on request, Andere auf Anfrage,  
Autres sur demande, Otros sobre consulta

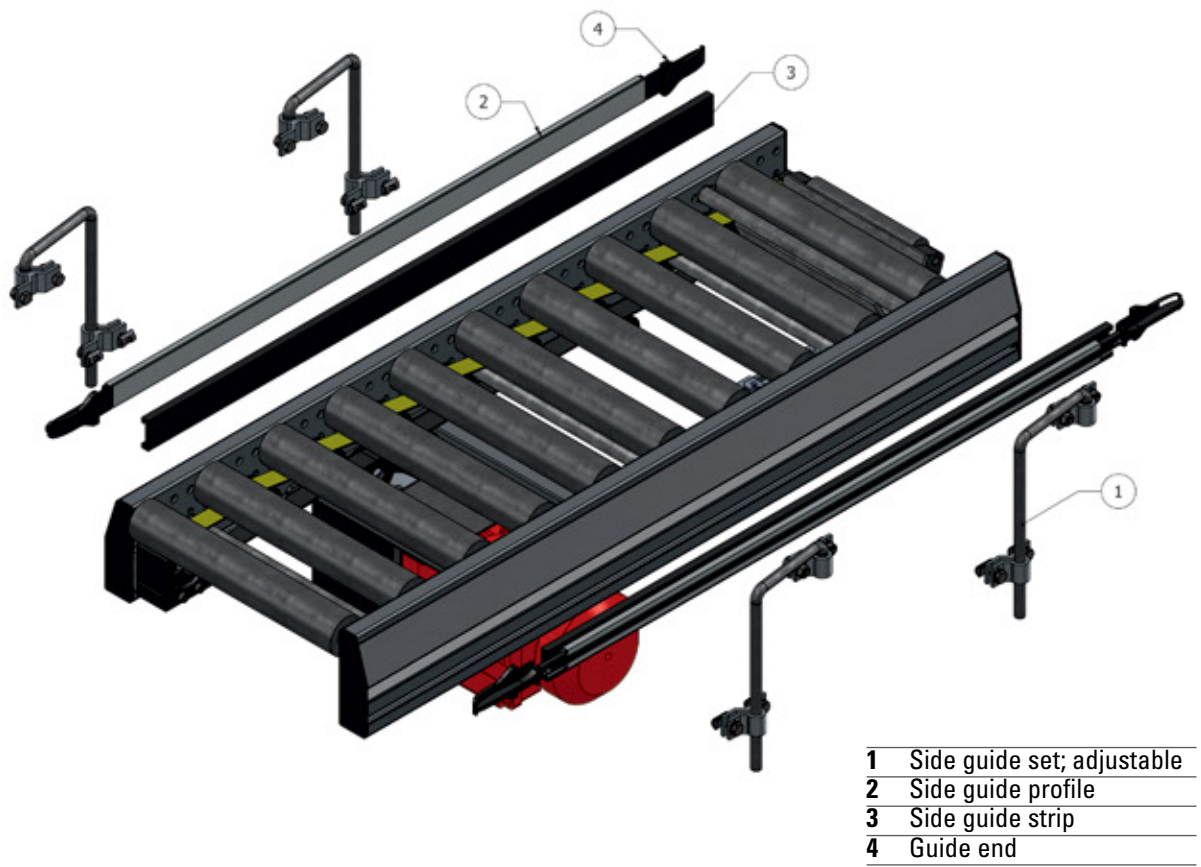
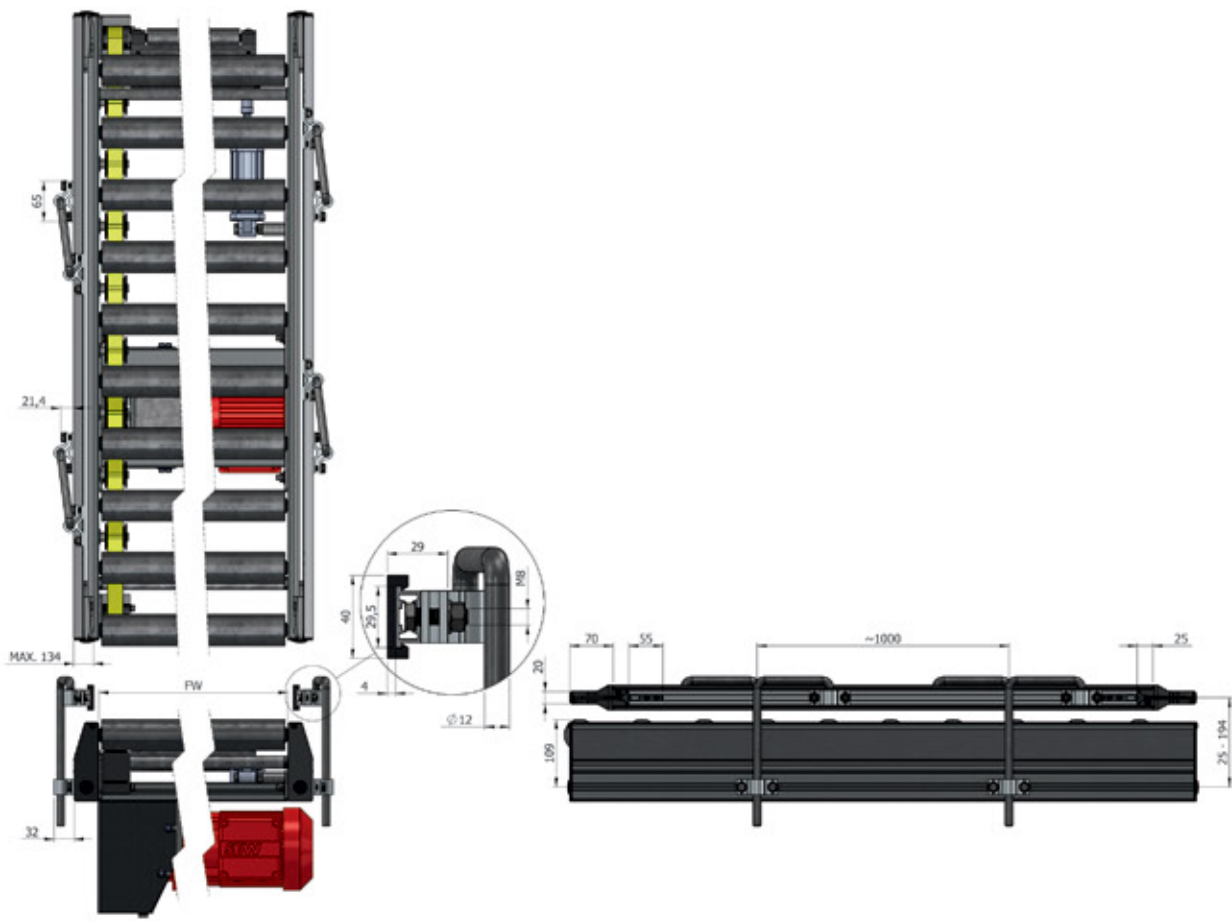


- 1 L support bracket
- 2 Profile 40x80L
- 3 Profile 40x80L
- 4 Foot plate 40x80L
- 5 Hinged feet Ø80
- 6 Hexagon nut
- 7 Bracket 80
- 8 Cap 40x80

Art Nr. Pos 1	Material	
ETS040808020000	L support bracket	PA FG 1 set of 2 pieces, incl. fasteners
Art Nr. Pos 2 + 3	Material	
020102070008	Profile 40x80L, L= 6070 mm	AL 1
Art Nr. Pos 4	Material	
020102150000	Foot plate 40x80L	AL 1 piece, incl. fasteners
Art Nr. Pos 5	Material	
040707020003	Hinged feet Ø80	Screw jack: Stainless steel, Foot: Synthetic plastic 1
Art Nr. Pos 6	Material	
BV093412000A2	Hexagon nut	Stainless steel, Edelstahl, Acier inoxydable, Acero inoxidable 100
Art Nr. Pos 7	Material	
020102160001	Bracket 80	AL 1 piece, incl. fasteners
Art Nr. Pos 8	Material	
020102140000	Cap 40x80	PA FG 10

Others on request, Andere auf Anfrage, Autres sur demande, Otros sobre consulta





- 1 Side guide set; adjustable
- 2 Side guide profile
- 3 Side guide strip
- 4 Guide end

Art Nr. Pos 1	Material	
ERA040409010000	Steel galvanized, Stahl verzinkt, Acier galvanisé, Acero galvanizado	1 piece, incl fasteners

Art Nr. Pos 2	Material	
ETS040809000000   29,5 x 12	AL	1 piece; L=5.6mtr

Art Nr. Pos 3	Material	
ECP040103000000   H=40	PE Black	1 piece; L=3mtr

Art Nr. Pos 4	Material	
ETS040809050000   Guide end 40	PA FG	1 set of pieces, incl. fasteners

Others on request, Andere auf Anfrage, Autres sur demande, Otros sobre consulta

More technical information: See engineering online [www.easy-conveyors.com](http://www.easy-conveyors.com)

Others on request, Andere auf Anfrage,  
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### Quality and Service

When you are looking for a quality conveyor component, look at Easy Conveyors. We put our Leadership on the line for you. Our complete range of products combines stainless steel, carbon steel, aluminum and engineered plastics to achieve reliability, superior performance and a compact of design. We hope you will now take a moment to look through this comprehensive manual. Then, when you are ready to discuss your needs with the nearest Easy Conveyors representative, please consult the back cover of this catalog for further details about our sales network. We are able and eager to assist you setting up a smooth running line. The components you want, when and how you want them. Easy Conveyors is ready and able to satisfy your needs with quick answers and delivery of standard or custom made products. Our customers around the world know that the shortest distance between a problem and its solution is to call us: innovations, research, engineering and production are always under a strict control to improve our service and products.

### Document information

#### User manual

The aim of these user instructions is to provide the user with information on how to handle and use the equipment before, during and after production. It is important that this document is available for the user during the whole of the lifetime of the equipment.

### Safety instructions

#### General.

Incorrect use of the equipment entails mortal danger!

Easy Conveyors BV will not accept any responsibility for accidents that may occur, which may lead to injury to personnel or the equipment, if the equipment is operated in any other way than that which is laid down in the User Manual.

#### Electricians.

Electricians must: Have experience of similar types of installations. Be able to read drawings of circuits and cable lists. Have knowledge of local safety regulations for electric power and automation. Work with electrical equipment may only be carried out by qualified staff.

#### Protectors.

All protectors are screwed onto the equipment

#### Comment

After service work all safeguards must be checked so that they are in place.

#### Use

**ERA 50** roller conveyor is intended for the transport of mixed loads.

**ERA 50**-drive unit is intended for use together with ERA 50 Roller Conveyor.

All other use or changes in the equipment are forbidden without the consent of the supplier.

### Safety

Risk of crushing between the rollers and driving belt. Add gearing protection if the conveyor is used as a work-place. The conveyor must not be cleaned when it is in operation.

### Installation

#### ERA 50 Roller Conveyor

If the conveyor is part of a combination with several conveyors or other types of machines, the emergency stop function and other locking devices necessary for safety in connection with adjoining machines must be assessed in an overall risk analysis. The aim of its positioning and function must be to stop the whole machine combination in the event of risk of personal injury.

### IMPORTANT!

If the conveyor is delivered in parts the driving belt must be assembled with supply voltage (1.5% see instructions), for satisfactory performance. If the supports are not assembled on the conveyor on delivery, see specifications for supports positioning. When the supports are being installed the conveyor must be unloaded and secured vertically. Check that the conveyor framework does not warp. Tighten the lock screws. The conveyor's horizontal position is made at the attachment bracket. The conveyor must be mounted with an expander or similar (depending on the type of floor). ERA 50 Drive Unit is fixed in A ERA 50 Roller Conveyor on delivery. Lifting aids (slings and truck, travelling crane or similar) are to be used when necessary. Hoist slings round the framework are suitable lifting positions.

Electrical installation shall be carried out by qualified personnel.

### Starting Up

ERA 50-driven roller conveyor should be run for a time at start-up and after service to check that the belt travels straight while it's operating. When necessary adjust the driving belt according to instructions in the section on maintenance and care.

### Maintenance and care

Risk of serious personal injury! Turn off and lock working switch/main power switch during service/maintenance work.

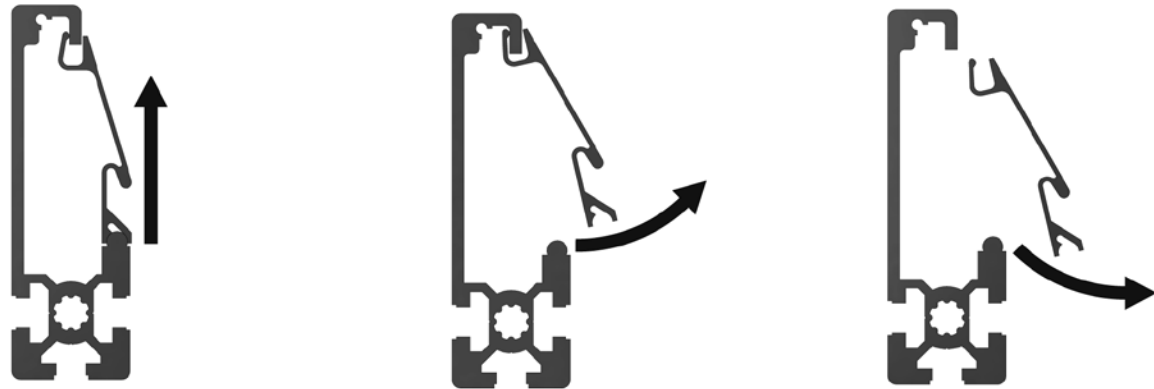
The operational safety and length of life of the conveyor depends on how it is cared for.

The conveyor must not be cleaned while it's in operation. Washing or flushing directly towards the motors, bearings/packing rings should be avoided.

#### Daily care:

- Cleaning and cleansing of machine and accessories.
- Check-up of conveyor, possible damage.
- In the event of defects inform the responsible person.

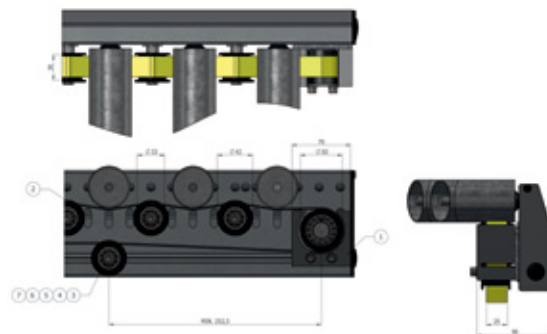


**Change of conveyor roller**

- 1 Dismantle the cover lid.
- 2 Press in the axle
- 3 Lift up/pull out the roller.
- 4 Assembly is carried out in the reverse order.

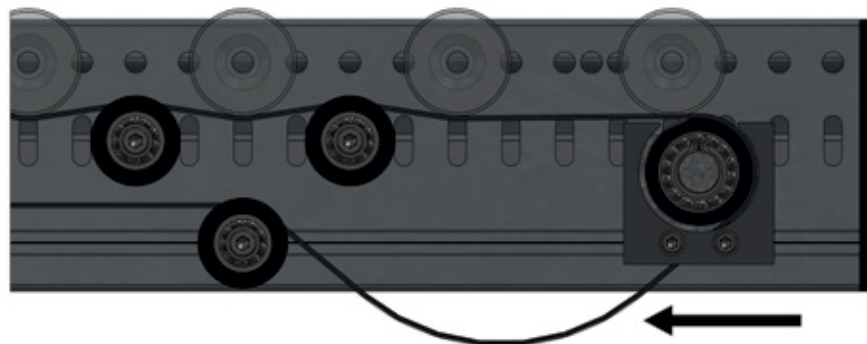
**Exchange of driving belt**

- 1 Return unit
- 2 Pressure wheel
- 3 Return wheel



Switch off and lock working switch/main power switch.  
Dismantle the cover lid.  
Dismantle drive unit's protector.  
Dismantle conveyor rollers.  
Dismantle pressure wheel.

The driving belt is pre-tensioned (0,3%) which means that the turning wheel moves on when the attachment screws are unscrewed.



Loosen attachment screws.  
N.B. Let the screws remain where they are. Change the driving belt.

**IMPORTANT!**

Pre-tension the driving belt at least 0.3% (max 0.8%).  
Check the pre-tension by measuring 1000mm and mark this on the driving belt (slack driving belt).  
Stretch the driving belt until min 1003mm (max 1008mm) has been reached between the markings.



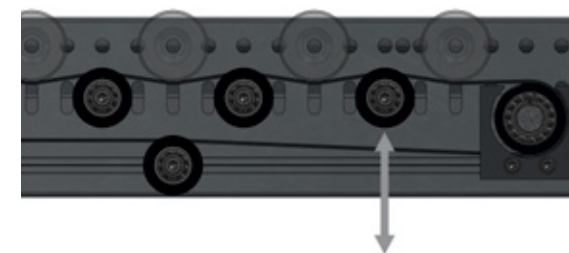
Assembly is carried out in the reverse.

**Reassemble protector after service/repairs.**

Assembly tools are available from Easy Conveyors BV.

**Exchange of turning wheel**

The belt is loosened according to the instructions for exchange of driving belt. Unscrew the turning wheel's attachment screws. Exchange turning wheel. Assembly is carried out in the reverse order. The driving belt is pre-tensioned according to the instructions for exchange.

**Exchange of pressure/return wheel**

- Switch off and lock working switch/main power switch.
- Dismantle the covering lid on the driving side..
- Dismantle the wheel that is to be exchanged. Change wheel. Assembly is carried out in the reverse order.

**IMPORTANT!** The conveyor's propulsion power is adjusted with the pressure wheel. Always try to obtain the lowest possible propulsion power, The pressure wheel must not be used to pre-tension the driving belt.